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## SCORES CONFUSION AT BEARING PLANT

PRODUCTION LAGS -- Moskovskiy Bol'shevik, No 213, 9 Sep 49

Personnel of the 1st State Bearing Plant imeni L. M. Kaganovich are not fulfilling the plan for number of types of products. Heads of the shops have become gross-production happy and are satisfied that the quantity of production meets plan requirements, thus placing little emphasis on the number of types being produced.

In addition, the plant does not work steadily. During the first 10 days or first half of a month, the plant does not fulfill its coligations either in number of types or in quantity. Thus, in the rush during the last days or the month, many defective bearings are produced.

In July, the average daily output for the first 10 days was 7,000 bearings less for the entire plant than for the second 10 days of the month. In August, the results were even lower.

At the No 1 small-series shop, at roller-bearing shops, and at pipe-and bar-bearing shops, rejects increase from month to month. The cause lies in technological larness and the lack of basic order in a number of units. Foremen persuade workers in the technical inspection division to permit parts with obvious flaws to go into assembly.

In 6 months this year, the plant has lost several million rubles due to rejects. Not only has this resulted in material loss but is one of the reasons for consistent failure to fulfill the plan for number of types.

During this period the roller-bearing shop was 200,000 taper bearings short of plan fulfillment and the No 1 small series shop, 1,400 barrel-shaped roller bearings. Also during this time, the number of rejected rings was more than five times the number by which the plan had been missed. The No 2 small series shop is also lagging.

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Production at the precision-bearing shop was cut due to poor planning, poor organization, and lackadaisicalness on the part of the stop foreman. This plant manufactures Type 202-B bearings. Out of 8,000 rings 7,000 were defective. Provisions for the production of 207-GA and 205-GA bearings have been included in the shop's plan for several months, but they are being manufactured carelessly.

According to the schedule, 10 presses were supposed to be in operation in the forming section. However, as of 1 September, only six presses were working. Consequently, the production of rollers was 84,000 below the plan.

NO-BREAK SHIFT IN REARINGS PLANT -- Moskovskiy Bol'shevik, No 207, 2 Sep 49

The lst State Bearing Plant imeni Kaganovich has created an uninterrupted-work unit in its grinding shop. During the change of shifts, the worker turns over his machine-tool to his successor loaded and in motion. The new scheme has raised the sense of responsibility of each worker, improved the care of machines, and, most important, has eliminated the stopping of automatic machines.

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